

SubliCloth and SubliFlock

SubliCloth and SubliFlock materials give us an easy way to place graphic designs on fabric clothing items that are unsuitable for direct sublimation. Some applications may include baseball caps, non-polyester products such as jackets, fabric bags, and other cloth items that can't be heat pressed at higher temperatures.

SUBLICLOTH: A heavier, smooth polyester fabric with heat activated adhesive on the back.

SUBLIFLOCK: A softer, "felt-like" cloth material, with heat activated adhesive on the back

The steps for this application are as follows:

1. Create your graphic, print out the transfer, place Teflon on the top and bottom of the SubliFlock or Sublicloth in the press. Heat press at 400 for 35-45 seconds with light pressure.
2. When the product has cooled, trim off any excess, if necessary.
3. Carefully peel the backing off the material. This will expose the heat activated adhesive on the back.
4. Position this material on the item to be decorated, cover it with a Teflon sheet and heat press it again, just long enough to adhere it to your fabric. (See chart below as a starting reference).

<u>FABRIC</u>	<u>TEMPERATURE</u>	<u>PRESSURE</u>	<u>TIME</u>
Cotton	340°-350°	High	15-20 seconds
Cotton/polyester	340°-350°	High	15-20 seconds
Polyester	320°-330°	Medium	15-20 seconds