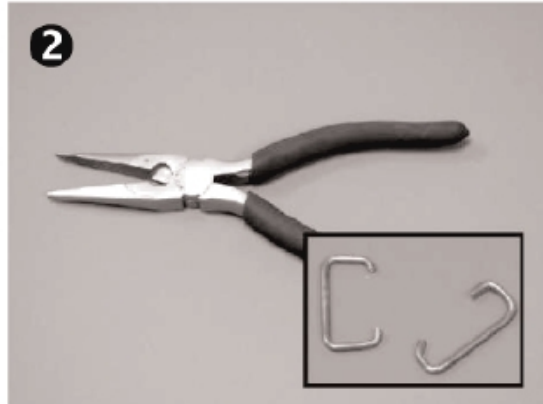
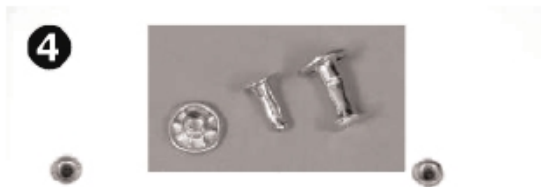
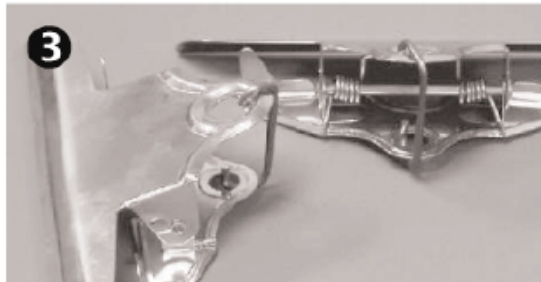


Clipboard Assembly



Follow this simple procedure for attaching the metal clip to the board with "Speedy Rivets."

- Sublimate the board prior to attaching the clip.
- The clip (1) must be in the open position for assembly. A small wire hook with a one inch or larger opening can be made by bending a small piece of metal with a pair of pliers (2). This hook can be used to hold the clip in the open position during assembly.
- To relieve the spring tension, insert each end of the hook into the large hanger clip holes. This will hold the clip in the open position for riveting onto the board (3).
- Insert the two male halves of the rivet through the back of the clipboard as shown (4). Lay the clipboard face up on a flat, hard surface. Place the clip over the assembly holes and the female rivet half in position as shown (4).

Using a punch and hammer, set each rivet with one firm blow (5). NOTE: the backside rivet may mark the surface on which you are working. Please take precautions.